

ROD MACHINING PA009

Functions

The automatic punching machine PA009 was created and developed for automatic cutting to length of polyamide connection rods. It can also be used to rivet the pawls and make the fastening bolt tip on the rod. Specifically for machining on a polyamide rod for 15/20 mm groove.

Online data sheet



Technical Features

Equipped with a 7" touch screen that facilitates configuration setting operations and uploading of sash data (height, maneuvering height and width).

The machining operations performed by the PA009 machine are:

- Cutting and Drilling $\varnothing 8$. Connection rods for GIESSE hardware can be obtained from this machining.
- Cut with integral bolt tip. With this machining the bolt tip is obtained directly from the rod.
- Double hole $\varnothing 8$ c/c distance 32 mm with pawl riveting to obtain the drive rod for the GIESSE cremone.
- Rod trimming, for inserting accessories dedicated to 009 technology

When entering data, the machine automatically proposes the options to be chosen according to the sash size in accordance with the technical specifications of the GIESSE hardware.

How to order the machine

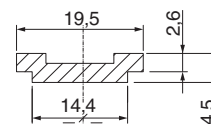
The following parts are required to use the PA009 automatic punching machine:

- 1) 5810800000 Rig PA009
- 2) 5840600000 Support and Reel

Consumables

The machine PA009 only processes the polyamide rod for 15/20 mm groove:

- 03524590N Black polyamide rod
- 03524542N Grey polyamide rod
- 01356000K Pawls to be riveted to the rod (additional fastening mechanism and/or cremone drive rod)



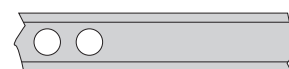
Rod cutting and head and tail holes



Rod machining



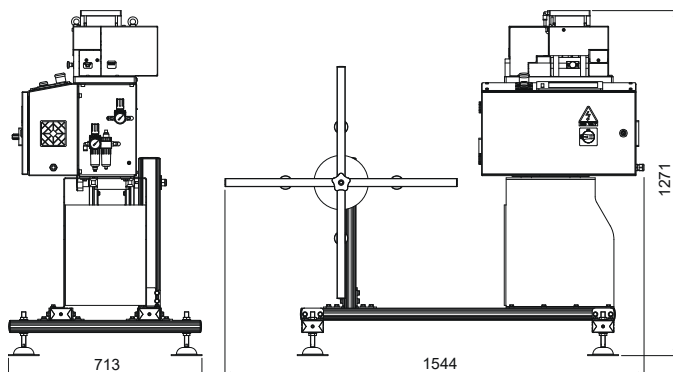
Intermediate $\varnothing 8$ holes



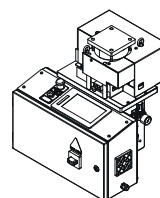
Rod trimming



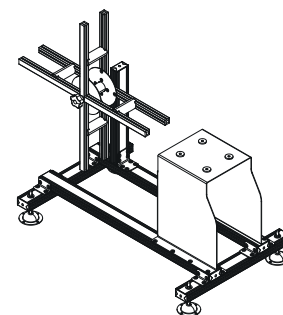
Pawls riveting



5810800000



5840600000



Item code	Description	Note	Base Raw	Anodised Elox	Painted	Trend/Gold Brass	Pieces per pack
5810800000	PA009 SEMI-AUTOMATIC MACHINE		X				1
5840600000	SUPPORT AND REEL		X				1